

# Viva question for lathe machine Online PDF

## Viva question for lathe machine

A viva voce (oral examination) on lathe machines is a crucial part of technical education and training in manufacturing, mechanical engineering, and workshop practices. It assesses the student's understanding of the fundamental principles, components, operations, safety measures, and troubleshooting techniques associated with lathe machines. Preparing for these viva questions ensures that students not only memorize theoretical concepts but also develop practical insights necessary for efficient machine operation and maintenance. This comprehensive guide aims to cover the essential viva questions related to lathe machines, along with detailed explanations to help students excel in their examinations.

## Introduction to Lathe Machines

### What is a Lathe Machine?

- A lathe machine is a versatile tool used to shape, cut, and machine various materials, primarily metals and plastics, by rotating the workpiece against a cutting tool.
- It is often called the "mother of machines" because many other machine tools are derived from it.
- The primary function of a lathe is to produce symmetrical objects around an axis of rotation, such as cylinders, cones, and threads.

### Types of Lathe Machines

- Engine Lathe: The most common type, suitable for general-purpose machining.
- Turret Lathe: Equipped with a turret for multiple tools, enabling complex operations.
- Capstan Lathe: Designed for repetitive production, often used in small-scale manufacturing.
- Special Purpose Lathes: Includes toolroom lathes, CNC lathes, and automatics tailored for specific tasks.

## Main Components of a Lathe Machine

Understanding the parts of a lathe machine is fundamental for answering viva questions confidently.

### Major Parts and Their Functions

- **Bed:** The base of the machine providing support and alignment for all other parts.
- **Headstock:** Houses the main spindle and motor; responsible for driving the workpiece.
- **Tailstock:** Supports the free end of the workpiece and can hold tools like drills.
- **Carriage:** Moves along the bed and carries the cutting tool; includes saddle, cross-slide, and tool post.
- **Spindle:** Rotates the workpiece; driven by the motor through pulleys and gears.
- **Lead screw:** Used for threading operations and precise movements.
- **Feed mechanism:** Controls the movement of the carriage and cross-slide for cutting.

## Viva Questions on Lathe Machine Operations

### Common Questions and Their Answers

#### - What are the different types of motions in a lathe machine?

- Rotating motion of the workpiece (spindle rotation).
- Longitudinal feed (movement of the carriage along the bed).
- Cross feed (movement of the carriage perpendicular to the axis).
- Quick return motion (used in the carriage for faster movement during non-cutting stroke).

#### - What are the main operations performed on a lathe machine?

- Turning
- Facing
- Parting or cut-off
- Drilling
- Boring
- Thread cutting
- Chamfering
- Knurling

#### - Explain the process of turning operation.

Turning involves removing material from the outer diameter of a rotating workpiece using a cutting tool, to produce a desired shape, size, or finish. It is performed by moving the cutting tool longitudinally along the workpiece while it rotates.

#### - What is facing and how is it performed?

Facing is a machining process used to produce a flat surface at the end of the workpiece. The tool is fed radially towards the axis of the workpiece while it rotates, removing material to create a smooth, flat surface.

**- Describe the purpose of the tailstock in a lathe machine.**

The tailstock supports the free end of the workpiece, especially for long or slender pieces. It can also hold tools like drills for operations such as drilling or reaming.

**- What is threading in a lathe machine?**

Threading involves cutting screw threads on a workpiece. It can be done either manually or automatically using the lead screw to synchronize the movement of the carriage with the spindle rotation.

## Safety Measures and Precautions

### Important Safety Questions

**- What safety precautions should be taken while operating a lathe?**

- Wear safety glasses or goggles to protect eyes from chips and debris.
- Ensure proper clothing; avoid loose clothes or jewelry.
- Keep the work area clean and free of obstructions.
- Never leave the machine running unattended.
- Check the workpiece and tools for proper mounting before starting.
- Use appropriate tools and accessories as per the operation.

**- What are the common hazards associated with lathe operation?**

- Flying chips and swarf causing injury.
- Entanglement in rotating parts.
- Burns from hot workpieces or tools.
- Electrical hazards due to faulty wiring or switches.

## Tooling and Cutting Tools Used in Lathe Machines

### Types of Cutting Tools

- High-Speed Steel (HSS) tools
- Carbide tools
- Coated tools for better wear resistance
- Form tools for creating specific profiles

## Tool Holding Devices

- Tool Post: Holds the cutting tool in place.
- Quick-Change Tool Post: Allows rapid tool changes.
- Turret Tool Post: Used in turret lathes for multiple tools.

## Special Processes and Techniques in Lathe Work

### Thread Cutting Techniques

- V-Threads: Standard threads with a V-shaped profile.
- Square Threads: For power transmission applications.
- Acme Threads: Used for high load and wear resistance.

### Use of Gear and Lead Screw

- The gear train connects the spindle and lead screw to synchronize rotation with carriage movement during threading.
- Proper gear selection ensures accurate thread cutting.

### Lubrication and Coolant Application

- Reduces tool wear and prevents overheating.
- Types include cutting oils, emulsions, and dry cutting.

## Common Troubleshooting Questions

### Problems Encountered During Lathe Operations

- **Workpiece not rotating properly.**
- Check the belt tension and drive belt condition.
- Ensure the spindle is properly engaged and lubricated.
- **Chips getting stuck or workpiece surface roughness.**

- Use the correct cutting speed and feed rate.
- Ensure proper lubrication.
- **Tool breaking or dullness.**
- Use appropriate cutting tools for the material.
- Check for excessive feed or incorrect tool angles.

## Conclusion

Preparing for viva questions on lathe machines requires a thorough understanding of its components, operations, safety measures, and troubleshooting techniques. Students should focus on grasping the fundamental concepts, practicing practical operations, and understanding safety protocols to confidently answer viva questions. Regular revision of key points, along with hands-on experience, will significantly enhance their ability to perform well in examinations and real-world machining tasks.

By mastering these questions and their detailed answers, students can demonstrate their comprehensive knowledge of lathe machines, which is essential for careers in manufacturing, mechanical design, and workshop management.

## Viva Question for Lathe Machine: An In-Depth Guide for Students and Professionals

### Introduction

Viva question for lathe machine forms a fundamental component of technical examinations and practical assessments for students pursuing mechanical, manufacturing, or machining courses. The viva voce (oral examination) aims to evaluate the candidate's theoretical understanding, practical knowledge, and troubleshooting skills related to lathe machines, one of the most versatile and widely used machine tools in manufacturing industries. Preparing for such viva questions is essential not only for academic success but also for building a strong foundation that professionals can rely on during real-world applications. This article provides a comprehensive overview of common viva questions related to lathe machines, their answers, and the concepts behind them, presented in a clear and reader-friendly manner.

### Understanding the Lathe Machine: Basic Concepts

#### What is a Lathe Machine?

A lathe machine is a machine tool used to shape, cut, or form materials, primarily metals, wood, or

plastics?by rotating the workpiece against a cutting tool. It is often referred to as the "mother of all machine tools" because many machining operations like turning, facing, threading, knurling, and drilling are performed on it.

## Main Components of a Lathe Machine

Understanding the components is vital for answering viva questions effectively:

- Bed: The base that supports all other parts, providing rigidity.
- Headstock: Houses the main spindle and motor, responsible for rotating the workpiece.
- Tailstock: Supports the free end of the workpiece, adjustable along the bed.
- Carriage: Moves along the bed, carrying the tool post and cross-slide.
- Cross-slide: Moves perpendicular to the spindle for precise cutting.
- Tool Post: Holds the cutting tools securely.
- Spindle: Rotates the workpiece.
- Lead Screw and Feed Rod: Used for automatic movement during threading or precise cutting operations.

## Common Viva Questions and Their Detailed Answers

- What are the different types of lathes?

Answer:

Lathes are classified based on their design and application. The main types include:

- Engine Lathe: The most common type, suitable for general-purpose machining.
- Capstan and Turret Lathe: Designed for high-volume production with multiple tools.
- Toolroom Lathe: For precision work and tool fabrication.
- Specialized Lathes: Including screw-cutting lathes, speed lathes, and CNC lathes.

Key Point: Understanding the specific use cases helps in selecting the appropriate lathe for a task.

- What are the main operations performed on a lathe?

Answer:

Lathe operations can be broadly categorized as:

- Turning: Reducing the diameter of a workpiece.
- Facing: Producing flat surfaces at the end of the workpiece.
- Thread Cutting: Creating screw threads.
- Drilling: Making holes using a drill bit held in the tailstock or drill chuck.
- Boring: Enlarging existing holes.
- Parting/Cs Cutting: Cutting off parts of the workpiece.
- Knurling: Creating textured patterns on the surface.

Deep Insight: Each operation requires specific tools and setups, which candidates should be familiar with during viva exams.

- What are the different types of tools used in a lathe?

Answer:

Tools are essential for machining operations, and their types include:

- High-Speed Steel (HSS) Tools: Common, versatile, and inexpensive.
- Carbide Tools: For high-speed operations and longer tool life.
- Brazed Tools: For specialized tasks like threading or profiling.
- Form Tools: For producing specific shapes and profiles.
- Cutting Tools for Threading: Single-point tools, dies.

Note: Knowledge of tool materials and their applications is often questioned.

- Define 'feed' and 'speed' in lathe operations.

Answer:

- Speed: The rotational speed of the workpiece, measured in revolutions per minute (RPM). It depends on factors like material, tool, and operation.
- Feed: The distance the tool advances along the workpiece per revolution, typically measured in mm/rev or inches/rev.

Importance: Proper selection of feed and speed ensures optimal surface finish and tool life.

### Technical Concepts and Troubleshooting in Lathe Operations

- What are the different types of lathe centers?

Answer:

Centers are used to support the workpiece at both ends during machining. Types include:

- Live Center: Rotates with the workpiece, used for high-speed operations.
- Dead Center: Fixed and does not rotate; used for turning operations.
- Half Center: Combines features of live and dead centers.
- Universal Center: Used for complex setups.

Tip: Understanding the correct center type for each operation is crucial.

- How do you select the right cutting speed and feed?

Answer:

Selection depends on:

- Material of the workpiece: Harder materials require lower speeds.
- Type of cutting tool: Carbide tools can operate at higher speeds.
- Type of operation: Facing may require different speeds than threading.
- Surface finish required: Higher speeds often produce better finishes, but excessive speed can cause tool wear.

Guidelines: Refer to standard speed charts for different materials and operations.

- What precautions should be taken while operating a lathe machine?

Answer:

- Always wear safety goggles and gloves.
- Ensure the workpiece is securely clamped.
- Remove loose clothing and jewelry.
- Check the tool setup before starting.
- Keep the area clean and free of obstructions.
- Never leave the machine unattended while running.
- Use appropriate cutting speeds.

Safety First: Emphasizing safety measures is a common viva question.

### Advanced and Troubleshooting Questions

- How do you troubleshoot common issues like tool chatter or excessive vibrations?

Answer:

- Check tool setup: Ensure proper tool alignment and sharpness.
- Reduce feed or speed: Excessive feed or speed can cause chatter.
- Secure workpiece: Make sure the workpiece is properly supported.
- Use damping techniques: Such as adding support or changing the tool material.
- Inspect machine condition: Loose bearings or worn parts can cause vibrations.

Practical Tip: Regular maintenance and correct setup prevent many issues.

- What is the purpose of a coolant in lathe operations?

Answer:

Coolant serves multiple purposes:

- Reduces heat generated during cutting.
- Lubricates the cutting zone, reducing tool wear.
- Flushes away chips from the cutting area.
- Improves surface finish.

Note: Proper coolant use extends tool life and improves productivity.

## Specialized Topics for Viva Preparation

- Explain the process of thread cutting on a lathe.

Answer:

Thread cutting involves:

- Using a single-point cutting tool shaped for threading.
- Setting the appropriate thread pitch (metric or imperial).
- Engaging the lead screw with the carriage to synchronize the tool movement with work rotation.
- Using a thread chart to select the correct gear train settings.
- Performing trial cuts to ensure accuracy.

Tip: Understanding the gear mechanisms and lead screw operation is essential.

- What is the significance of the 'center height' in lathe machining?

Answer:

Center height is the height of the center of the workpiece axis from the bed of the lathe. It should match the center height of the lathe spindle. Proper center height ensures:

- Reduced lateral forces on the tool.
- Better surface finish.
- Longer tool life.
- Accurate dimensions.

Tip: Incorrect center height can cause uneven wear and poor machining quality.

## Conclusion

A well-rounded understanding of viva questions for lathe machine encompasses both theoretical concepts and practical insights. From basic component identification and operations to troubleshooting and safety, each aspect forms a part of the comprehensive knowledge needed for success in viva examinations. Preparing for these questions not only boosts confidence but also prepares aspiring machinists and engineers for real-world challenges in manufacturing

environments.

Remember, mastery in lathe machining involves continuous learning, hands-on practice, and a thorough grasp of fundamental principles. By systematically reviewing these common questions and their detailed answers, students and professionals can approach their viva with clarity, professionalism, and confidence.

**Question** What is the primary purpose of a lathe machine? The primary purpose of a lathe machine is to shape, cut, or form materials, typically metals or wood, by rotating the workpiece against a cutting tool to produce symmetrical parts such as cylinders, cones, or threads. **What are the main types of lathe machines?** The main types of lathe machines include engine lathes, toolroom lathes, capstan and turret lathes, and special-purpose lathes like CNC lathes, each designed for different manufacturing needs. **Explain the function of the carriage in a lathe machine.** The carriage in a lathe machine supports the cutting tool and moves it longitudinally along the bed, allowing precise control over the cutting process during operations like turning and facing. **What is the purpose of the chuck in a lathe machine?** The chuck is a clamping device that holds and rotates the workpiece securely during machining operations, ensuring stability and accuracy. **Name some safety precautions to be taken while operating a lathe machine.** Safety precautions include wearing safety goggles, avoiding loose clothing or jewelry, ensuring proper machine guarding, keeping the work area clean, and being trained in proper operation procedures. **What is the function of the tailstock in a lathe machine?** The tailstock supports the free end of the workpiece and can hold tools like centers or drill bits for operations such as drilling and support during turning. **How is the speed of the lathe machine's spindle controlled?** The spindle speed is controlled by changing the gear settings or using electronic speed control features, allowing adjustments based on the material and operation being performed. **What are the common types of cutting tools used on a lathe?** Common cutting tools include high-speed steel (HSS) tools, carbide-tipped tools, and ceramic tools, each suitable for different materials and machining requirements.

**Related keywords:** lathe machine interview questions, lathe machine basics, lathe operation questions, lathe safety questions, lathe machine parts, lathe troubleshooting questions, lathe machining process, lathe tools questions, lathe machine maintenance, lathe machine principles

## MACHINE TOOLS VIVA QUESTIONS

**machine tools viva questions** are an essential part of technical examinations and interviews for students and professionals in machining, manufacturing, and mechanical engineering fields. Preparing for viva voce on machine tools involves understanding fundamental concepts, types, operations, and troubleshooting techniques associated with various machine tools. This

comprehensive guide aims to equip you with a detailed collection of important machine tools viva questions, answers, and tips to excel in your assessments. Whether you're a student preparing for exams or a professional brushing up your knowledge, this article will serve as a valuable resource to enhance your understanding of machine tools.

## Understanding Machine Tools: An Introduction

Machine tools are power-driven devices used to shape, cut, and form materials?primarily metals?by removing excess material to achieve the desired dimensions and surface finish. They are fundamental to manufacturing industries and form the backbone of mechanical fabrication.

Key Points about Machine Tools:

- They convert mechanical energy into controlled cutting forces.
- They facilitate mass production of parts with precision and efficiency.
- They come in various types designed for specific operations like drilling, milling, turning, grinding, etc.

## Commonly Asked Viva Questions on Machine Tools

Preparing for viva questions involves understanding common queries related to types, operations, parts, and working principles of different machine tools.

### 1. What are machine tools?

Answer:

Machine tools are mechanical devices used to manufacture parts by removing material from a workpiece through cutting, shaping, or forming processes. They provide the necessary power, motion, and precision required for manufacturing.

### 2. List the different types of machine tools.

Answer:

The main types of machine tools include:

- Lathe machines
- Drilling machines

- Milling machines
- Shaping machines
- Planer machines
- Grinding machines
- Universal machine tools
- Special purpose machine tools

### **3. What is the function of a lathe machine?**

Answer:

A lathe machine is used to rotate the workpiece against a cutting tool to perform operations such as turning, facing, taper turning, knurling, and threading.

### **4. Explain the working principle of a drilling machine.**

Answer:

A drilling machine operates by rotating a drill bit against a stationary workpiece to create holes. The spindle rotates the drill, and the feed mechanism advances the drill into the material.

### **5. What are the main parts of a milling machine?**

Answer:

Main parts include:

- Base
- Column
- Table
- Saddle
- Knee
- Spindle
- Arbor

### **6. Differentiate between a shaping machine and a slotting machine.**

Answer:

- A shaping machine performs reciprocating motion of the tool to cut the workpiece, mainly for flat surfaces.
- A slotting machine performs vertical reciprocating motion to cut keyways or slots in a workpiece.

## **7. What are the advantages of a CNC machine over conventional machine tools?**

Answer:

Advantages include:

- Higher precision and accuracy
- Automation and reduced manual intervention
- Faster production rates
- Complex shape machining
- Easier programming and flexibility

## **8. Describe the difference between a planer and a shaper machine.**

Answer:

- A planer machine is used for machining large workpieces and provides a larger worktable that moves relative to the tool.
- A shaper machine is used for smaller workpieces, with the cutting tool reciprocating over the stationary workpiece.

## **9. What are the different types of grinding machines?**

Answer:

Types include:

- Surface grinding machine
- Cylindrical grinding machine
- Internal grinding machine
- Centreless grinding machine

## **10. What are the safety precautions to be followed while operating machine**

## tools?

Answer:

- Wear appropriate personal protective equipment (PPE)
- Ensure machine guards are in place
- Keep the work area clean
- Do not operate machinery when tired or distracted
- Follow proper startup and shutdown procedures

## Detailed Explanation of Key Machine Tools and Their Viva Questions

### Lathe Machine

Q: What is a lathe machine, and what are its main parts?

A:

A lathe machine is used for rotating a workpiece against a stationary cutting tool to remove material. It is essential in manufacturing cylindrical parts. Main parts include:

- Bed: Provides the base and supports other components.
- Headstock: Contains the motor and spindle.
- Tailstock: Supports the other end of the workpiece.
- Carriage: Moves the cutting tool along the workpiece.
- Cross slide and tool post: Hold and position the cutting tool.

Q: What are the different operations performed on a lathe?

A:

- Turning
- Facing
- Taper turning
- Thread cutting
- Knurling
- Drilling (with a drill chuck mounted on the tailstock)
- Boring

## Milling Machine

Q: What are the types of milling machines?

A:

- Horizontal milling machine
- Vertical milling machine
- Universal milling machine
- Ram-type milling machine

Q: What is the purpose of a dividing head in milling?

A:

A dividing head is used to rotate the workpiece at precise angles for operations like gear cutting, slotting, or creating complex shapes.

## Drilling Machine

Q: What are the different types of drilling machines?

A:

- Pillar drilling machine
- Radial drilling machine
- Sensitive drilling machine
- Deep hole drilling machine

Q: How does a radial drilling machine differ from a pillar drilling machine?

A:

A radial drilling machine has a movable arm allowing the drill head to move horizontally over a workpiece, suitable for large workpieces. A pillar drill has a fixed column and is suitable for smaller workpieces.

## Grinding Machines

Q: What are the applications of grinding machines?

A:

Grinding machines are used for finishing operations, achieving high surface quality, tight tolerances, and sharpening cutting tools.

Q: What are the different types of grinding wheels?

A:

- Straight wheel
- Cylindrical wheel
- Dish wheel
- Segmental wheel
- Diamond wheel

## **Common Troubleshooting and Maintenance Viva Questions**

Q: What are common problems faced during machine tool operation?

A:

- Excessive vibration
- Poor surface finish
- Tool wear
- Workpiece misalignment
- Overheating

Q: How can you prevent tool wear in machine tools?

A:

- Use appropriate cutting speeds and feeds
- Regularly inspect and replace worn tools
- Use proper lubrication and cooling
- Ensure machine alignment

Q: What are the routine maintenance procedures for machine tools?

A:

- Lubrication of moving parts
- Cleaning of chips and debris
- Checking alignment and calibration
- Inspection of electrical connections
- Replacement of worn-out parts

## Tips for Preparing for Machine Tools Viva Questions

- Understand the fundamentals: Focus on the working principles, parts, and operations of each machine tool.
- Practice drawing diagrams: Being able to draw and label machine components can be very helpful.
- Learn safety precautions: Be familiar with safety measures to demonstrate awareness.
- Revise key differences: Between types of machine tools and their applications.
- Solve previous question papers: To get an idea of common questions asked.

## Conclusion

Mastering machine tools viva questions requires a thorough understanding of various machine types, their parts, working principles, operations, and safety measures. Regular practice, diagram drawing, and staying updated with recent advancements like CNC technology can significantly improve your confidence and performance. Remember, clear explanations and practical insights often impress examiners and interviewers. Use this comprehensive guide as a reference to prepare effectively and excel in your machine tools viva or technical interview.

### Machine Tools Viva Questions: A Comprehensive Guide for Students and Professionals

In the realm of manufacturing and mechanical engineering, machine tools viva questions are an essential part of technical examinations, interviews, and practical assessments. These questions serve as a vital bridge between theoretical knowledge and practical application, testing the understanding of various machine tools, their operations, components, and maintenance procedures. Whether you're a student preparing for your viva, a trainer designing assessment modules, or a professional brushing up on fundamentals, having a well-rounded grasp of common questions and their detailed answers is crucial.

This guide aims to provide an in-depth exploration of machine tools viva questions, covering key topics, frequently asked questions, and detailed explanations to help you excel in your evaluations and deepen your understanding of machine tools.

## Understanding Machine Tools: An Overview

Before diving into specific viva questions, it's important to establish a foundational understanding of what machine tools are and their significance in manufacturing.

### What are Machine Tools?

Machine tools are power-driven devices used to shape, cut, or form materials, primarily metals, by removing excess material or shaping it into desired forms. They provide the necessary precision, repeatability, and efficiency that manual tools cannot achieve.

### Types of Machine Tools

Machine tools can be broadly classified based on their functions:

- Turning Machines (e.g., lathes)
- Drilling Machines
- Milling Machines
- Grinding Machines
- Slotting Machines
- Planing Machines
- Shaping Machines
- Broaching Machines

Each type has specific applications, components, and operational principles, which are often the subject of viva questions.

## Common Machine Tools Viva Questions: A Detailed Breakdown

Viva questions typically assess both theoretical concepts and practical knowledge. Below, we categorize the questions into core topics for clarity.

- Basic Concepts and Definitions

Q1: What is a machine tool?

Answer: A machine tool is a power-driven device used to shape or form materials, primarily metals, by removing unwanted material through cutting, drilling, grinding, or shaping processes, to produce parts with precise dimensions and surface finishes.

Q2: What are the main functions of a machine tool?

Answer: The primary functions include cutting, shaping, drilling, grinding, boring, and finishing workpieces to desired sizes, shapes, and surface qualities with high precision and repeatability.

Q3: Name the different types of machine tools and their applications.

Answer:

- Lathe: For turning cylindrical workpieces.
  - Milling Machine: For machining complex profiles.
  - Drilling Machine: For creating holes.
  - Grinding Machine: For finishing surfaces.
  - Planing and Shaping Machines: For producing flat surfaces.
  - Slotting Machine: For cutting keyways and slots.
  - Broaching Machine: For internal and external surface shaping.
- 
- Components and Working Principles

Q4: Describe the main components of a lathe machine.

Answer: Key components include the bed, headstock, tailstock, carriage, saddle, cross-slide, tool post, and feed mechanism.

Q5: Explain the working principle of a drilling machine.

Answer: A drilling machine operates by rotating a drill bit against a workpiece, which is held stationary or moved against the rotating bit. The rotational force and axial feed cause the drill to cut into the material, creating holes.

Q6: What is the purpose of a feed mechanism in machine tools?

Answer: The feed mechanism controls the movement of the cutting tool or workpiece relative to each other, ensuring controlled material removal and surface finish.

- Types and Operations of Machine Tools

Q7: Differentiate between a lathe and a milling machine.

Answer: A lathe primarily works on cylindrical surfaces by rotating the workpiece, while a milling machine uses a rotating cutter to remove material from a stationary workpiece, suitable for machining flat and complex surfaces.

Q8: What are the different types of milling machines?

Answer:

- Horizontal milling machines
- Vertical milling machines
- Universal milling machines
- CNC milling machines

Q9: Describe the operation of a shaper machine.

Answer: A shaper machine uses a single-point cutting tool that reciprocates back and forth across the workpiece to produce flat surfaces, grooves, or slots.

- Tool Holding Devices and Attachments

Q10: What are the common types of tool holders in machine tools?

Answer:

- Lathe tool post
- Milling cutter arbor
- Drill chucks
- Collets
- Tool holders for CNC machines

Q11: Why are attachments used in machine tools?

Answer: Attachments extend the versatility of machine tools, allowing them to perform additional operations such as grinding, boring, or threading without requiring separate machines.

### - Machining Parameters and Cutting Data

Q12: What are the main cutting parameters?

Answer:

- Cutting speed
- Feed rate
- Depth of cut
- Width of cut

Q13: How does cutting speed influence machining?

Answer: Higher cutting speeds generally increase material removal rates but can lead to higher tool wear and heat generation. Optimal speeds depend on the material and tool used.

### - Types of Machining Processes

Q14: Describe the difference between rough and finish machining.

Answer:

- Rough machining removes large amounts of material quickly with less emphasis on surface finish.
- Finish machining removes minimal material to achieve the desired surface quality and dimensional accuracy.

Q15: What is the purpose of a boring operation?

Answer: Boring enlarges or finishes an existing hole to precise dimensions and improved surface quality.

### - Maintenance and Safety in Machine Tools

Q16: What are common safety precautions while operating machine tools?

Answer:

- Wearing appropriate PPE (Personal Protective Equipment)
- Ensuring guards are in place
- Properly securing workpieces
- Regular inspection and maintenance
- Avoiding loose clothing or jewelry

Q17: How do you maintain machine tools?

Answer: Regular lubrication, cleaning, inspection of parts for wear, calibration, and timely replacement of worn components.

### Tips for Preparing for Machine Tools Viva Questions

- Understand the fundamentals: Know definitions, classifications, and basic principles thoroughly.
- Study diagrams and sketches: Being able to draw and label machine components is often required.
- Practice practical applications: Understand how to set up and operate different machine tools.
- Revise standard questions: Focus on frequently asked questions and their detailed answers.
- Stay updated with safety standards: Know safety precautions and best practices.

### Conclusion

Mastering machine tools viva questions requires a blend of theoretical knowledge and practical understanding. By systematically studying the different types of machine tools, their components, operations, and maintenance procedures, candidates can confidently approach viva exams and real-world applications. Remember, clarity in explanations, neat sketches, and awareness of safety protocols often make a significant difference in viva assessments. Use this comprehensive guide as a reference to build your confidence and solidify your grasp on machine tools, ensuring success in your examinations and professional endeavors.

**Question** What are machine tools and their primary function? Machine tools are mechanical devices used to shape, cut, or form metal or other materials into desired shapes and sizes. Their primary function is to remove material efficiently and accurately to produce finished parts. Name the different types of machine tools commonly used in manufacturing. Common types include lathe machines, milling machines, drilling machines, grinding machines, shaping machines, and slotting machines. What is the difference between a lathe and a milling machine? A lathe primarily rotates the workpiece to perform operations like turning, facing, and threading, whereas a milling machine uses a rotating cutter to remove material from the workpiece in various directions. What are the main parts of a drilling machine? The main parts include the base, column, spindle, table, drill head, and feed mechanism. Explain the concept of 'feed' in machine tools. Feed refers to

the distance the tool advances into the workpiece for each revolution or each stroke, controlling the material removal rate and surface finish. What is the purpose of a coolant or lubricant in machining operations? Coolants and lubricants reduce heat generated during machining, minimize tool wear, improve surface finish, and help in easier chip removal. Define 'precision' and 'accuracy' in the context of machine tools. Precision refers to the repeatability of measurements or operations, while accuracy indicates how close a measurement or produced dimension is to the true or desired value. What safety precautions should be taken while operating machine tools? Operators should wear protective gear, ensure proper machine maintenance, avoid loose clothing, keep the work area clean, and follow standard operating procedures. What are cutting tools and their significance in machine tools? Cutting tools are specialized tools used to remove material from the workpiece. Their design and material significantly influence the efficiency, surface finish, and accuracy of machining operations. Explain the concept of 'clamping' in machine tools. Clamping involves securing the workpiece firmly to the machine to prevent movement during machining, ensuring accuracy, safety, and quality of the final product.

**Related keywords:** machine tools, manufacturing processes, machining operations, tool selection, cutting parameters, machine setup, maintenance, machining accuracy, CNC machines, tooling materials

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