

# ABATTOIR DESIGN AND CONSTRUCTION

## Academic PDF

**Abattoir design and construction** is a critical aspect of the meat processing industry that directly influences operational efficiency, safety standards, hygiene, and compliance with regulatory requirements. Effective abattoir design integrates functional workflows, robust infrastructure, and safety protocols to create a facility capable of handling large volumes of animals ethically and efficiently. Whether building a new abattoir or renovating an existing facility, meticulous planning and adherence to industry standards are essential to ensure the operation runs smoothly, sustainably, and profitably.

### Importance of Proper Abattoir Design and Construction

Designing and constructing an abattoir involves more than just laying out space; it requires a comprehensive understanding of animal handling, hygiene practices, environmental considerations, and regulatory compliance. Proper design:

- Enhances operational efficiency
- Ensures animal welfare
- Maintains food safety and hygiene
- Protects workers' health and safety
- Reduces environmental impact
- Complies with legal standards and certifications

### Key Principles of Abattoir Design

Effective abattoir design hinges on several core principles, including:

- Flow of Operations

The layout should facilitate a logical and efficient flow from animal reception to carcass chilling and packaging. This minimizes cross-contamination and reduces handling times.

- Animal Welfare

Design features should minimize stress and injury to animals, including smooth flooring, proper handling facilities, and appropriate lighting.

- Hygiene and Sanitation

Materials and surfaces should be easy to clean and disinfect. Adequate drainage and waste management systems are vital.

- Worker Safety and Comfort

Design should incorporate safety features, ergonomic considerations, and adequate ventilation to protect workers.

- Environmental Sustainability

Incorporate waste management, water recycling, and energy-efficient systems to minimize environmental footprint.

## Planning and Design Process for Abattoir Construction

### Step 1: Feasibility Study and Needs Assessment

- Market analysis
- Capacity planning
- Site selection considering logistics, accessibility, and environmental impact

### Step 2: Regulatory Compliance and Standards

- Local, national, and international food safety standards (e.g., HACCP, ISO)
- Animal welfare regulations
- Environmental laws

### Step 3: Architectural and Engineering Design

- Creating detailed blueprints

- Incorporating specialized zones and workflows
- Selecting appropriate materials and construction methods

#### Step 4: Cost Estimation and Budgeting

- Construction costs
- Equipment procurement
- Operational expenses

#### Step 5: Construction and Implementation

- Site preparation
- Building construction
- Installation of equipment
- Staff training and operational testing

#### Layout and Zones in Abattoir Design

A typical abattoir is divided into specific zones, each serving a distinct purpose:

- Reception Area
- Animal unloading pens
- Holding yards
- Quarantine zones if needed
- Stunning and Bleeding Zone
- Stunning equipment (e.g., captive bolt, electrical)
- Bleeding stations
- Dressing and Evisceration Zone

- Skinning and carcass removal
- Evisceration stations
- Inspection points
  
- Carcass Inspection and Grading Area
  
- Visual inspection facilities
- Grading stations
  
- Chilling and Storage Zone
  
- Refrigeration units
- Cold rooms
- Carcass transport systems
  
- Packaging and Dispatch Zone
  
- Packaging stations
- Cold storage
- Loading docks
  
- Waste Management Area
  
- Offal disposal
- Wastewater treatment
- Rendering facilities

## Design Considerations for Abattoir Construction

### Building Materials

- Use of stainless steel, concrete, and non-porous materials for hygiene

- Fire-resistant materials for safety

### Ventilation and Climate Control

- Proper airflow to reduce odors and maintain hygiene
- Temperature control to ensure meat freshness

### Lighting

- Bright, shadow-free lighting for inspection and safety
- Use of natural light where feasible

### Water Supply and Drainage

- Adequate supply of potable water
- Efficient drainage systems to prevent water stagnation

### Wastewater and Waste Management

- Treatment facilities for effluents
- Safe disposal of solid waste and offal

### Equipment and Technology in Modern Abattoirs

The integration of advanced equipment enhances efficiency and safety:

- Automatic stunning systems
- Carcass hoists and conveyors
- Inspection and grading machines
- Refrigeration and chilling units
- Waste processing machinery
- Automation in packaging and labeling

### Environmental and Sustainability Aspects

Modern abattoir design emphasizes sustainability through:

- Water recycling systems
- Energy-efficient lighting and refrigeration
- Waste-to-energy technologies
- Green building certifications

## Regulatory Compliance and Certification

Ensuring compliance is vital for legal operation and market access. Key standards include:

- HACCP (Hazard Analysis and Critical Control Points)
- ISO certifications for quality and safety
- Animal welfare standards
- Environmental regulations

## Challenges in Abattoir Design and Construction

- Balancing operational efficiency with animal welfare
- Managing environmental impact
- Ensuring worker safety in high-risk zones
- Keeping up with evolving regulations and standards
- Budget constraints and cost management

## Best Practices for Successful Abattoir Construction

- Engage experienced architects and engineers specialized in food processing facilities
- Prioritize hygiene and safety in all aspects of design
- Incorporate flexible design features for future expansion
- Use sustainable and eco-friendly materials and systems
- Conduct thorough staff training before operation begins
- Implement rigorous quality control and monitoring systems

## Conclusion

*Abattoir design and construction* is a complex, multidisciplinary process that requires careful planning, adherence to strict standards, and a focus on operational efficiency, safety, and sustainability. By integrating best practices and innovative technologies, modern abattoirs can ensure high-quality meat processing that meets regulatory requirements and societal expectations for humane animal treatment and environmental responsibility. Investing in thoughtful design not

only improves productivity and profitability but also reinforces a company's commitment to ethical and sustainable practices in the meat industry.

## References

- Food and Agriculture Organization of the United Nations (FAO). (2020). Designing and Building Abattoirs: A Guide.
- World Organisation for Animal Health (OIE). (2019). Standards for the Humane Handling and Slaughter of Animals.
- International Organisation for Standardisation (ISO). (2018). ISO 22000: Food Safety Management Systems.
- Local regulatory agencies and industry standards documents.

This comprehensive overview of abattoir design and construction aims to serve as a valuable resource for industry professionals, engineers, and entrepreneurs seeking to develop or upgrade meat processing facilities.

Abattoir design and construction is a critical aspect of the meat processing industry, encompassing the planning, development, and operational setup of facilities where animals are slaughtered and processed into meat products. A well-designed abattoir not only ensures compliance with health and safety regulations but also optimizes efficiency, animal welfare, and environmental sustainability. As the global demand for ethically sourced and high-quality meat continues to grow, understanding the principles behind effective abattoir design and construction becomes increasingly important for entrepreneurs, industry professionals, and regulatory authorities alike.

## Introduction to Abattoir Design

Effective abattoir design integrates multiple factors including hygiene, animal welfare, worker safety, operational efficiency, and environmental impact. It involves meticulous planning to create workflows that minimize stress for animals, reduce cross-contamination, and streamline processing stages. The design process also considers local regulations, available technology, and community concerns to develop a facility that is both compliant and sustainable.

## Key Principles of Abattoir Design

- Animal Welfare: Design must facilitate humane handling, minimizing stress and injury.
- Hygiene and Sanitation: Facilities should promote easy cleaning and prevent contamination.
- Workflow Efficiency: Logical layout reduces movement of animals and staff, increasing productivity.

- Worker Safety: Incorporate safety features to protect personnel from hazards.
- Environmental Sustainability: Waste management, water use, and energy efficiency are integral.
- Regulatory Compliance: Must adhere to local, national, and international standards.

## Stages of Abattoir Construction

Constructing an abattoir involves several critical phases:

### 1. Planning and Feasibility Study

- Market analysis and demand assessment.
- Site selection considering proximity to suppliers, transportation, and communities.
- Budgeting and financing considerations.
- Environmental impact assessment.

### 2. Design Development

- Architectural plans reflecting workflow, safety, and hygiene.
- Engineering layouts for utilities, waste management, and ventilation.
- Compliance with animal welfare standards and safety regulations.

### 3. Construction Phase

- Site preparation and foundation work.
- Building of structural components including slaughter halls, chilling rooms, and waste facilities.
- Installation of utilities such as water supply, electrical systems, and waste treatment plants.
- Implementation of safety features, lighting, and ventilation.

### 4. Equipment Installation

- Slaughtering tools and machinery.
- Refrigeration and chilling units.
- Waste management and effluent treatment systems.
- Worker safety equipment.

### 5. Commissioning and Testing

- System testing for efficiency and safety.
- Staff training.
- Certification and regulatory approval.

## Design Features of a Modern Abattoir

Modern abattoirs incorporate advanced features to enhance efficiency and animal welfare:

### Workflow Layout

- Linear flow: Ensures animals move in a single direction from arrival to processing, reducing stress and cross-contamination.
- Separation of zones: Clear demarcation between animal holding, slaughtering, processing, and packaging.

### Animal Handling Facilities

- Design of lairages and holding pens to minimize stress.
- Use of curved chutes and gentle ramps to facilitate smooth movement.
- Non-slip flooring and adequate lighting.

### Hygiene and Sanitation

- Smooth, non-porous surfaces for easy cleaning.
- Adequate drainage systems.
- Sanitary fixtures and equipment.

### Waste Management Systems

- Effluent treatment plants.
- Solid waste recycling facilities.
- Composting or biogas systems for organic waste.

### Environmental Controls

- Ventilation systems to control odors and maintain air quality.

- Temperature regulation in chilling and processing zones.
- Water recycling and conservation measures.

## Regulatory and Ethical Considerations

Compliance with animal welfare laws and food safety standards is paramount in abattoir design:

- Animal Welfare: Facilities must allow humane handling, including appropriate stunning methods and minimized stress.
- Food Safety Standards: Adherence to HACCP (Hazard Analysis and Critical Control Points) principles.
- Worker Safety Regulations: Proper signage, protective equipment, and training.
- Environmental Regulations: Waste disposal, emissions control, and water treatment.

## Advantages of Proper Abattoir Design

- Enhanced Food Safety: Reduced risk of contamination and spoilage.
- Improved Animal Welfare: Humane handling reduces stress and improves meat quality.
- Operational Efficiency: Streamlined workflows reduce time and labor costs.
- Environmental Sustainability: Efficient waste management minimizes ecological impact.
- Regulatory Compliance: Easier adherence to laws and standards.

## Challenges and Considerations in Abattoir Construction

While designing and building an abattoir, several challenges may arise:

- High Capital Investment: Construction and equipment costs are substantial.
- Regulatory Complexity: Navigating local laws and standards can be intricate.
- Environmental Impact: Managing waste and emissions requires sophisticated systems.
- Community Relations: Noise, odors, and traffic can cause local opposition.
- Animal Welfare: Ensuring humane treatment involves continuous staff training and facility maintenance.

## Innovations in Abattoir Design

Technological advancements are transforming abattoir construction:

- Automation: Robotic butchery and processing systems increase precision and reduce labor.
- Green Building Techniques: Use of sustainable materials and energy-efficient systems.
- Smart Sensors: Real-time monitoring of temperatures, humidity, and equipment performance.
- Modular Construction: Prefabricated components allow faster and flexible facility expansion.
- Water Recycling Technologies: Advanced filtration systems to reduce water consumption.

## Conclusion

Abattoir design and construction is a multifaceted process that demands meticulous planning and execution to ensure a facility that is efficient, humane, safe, and environmentally responsible. The integration of modern technology, adherence to strict regulations, and commitment to animal welfare are essential components of successful abattoir development. As consumer awareness and regulatory standards evolve, industry stakeholders must prioritize innovative and sustainable design practices to meet future challenges and uphold the integrity of meat production. Investing in high-quality design not only benefits the operational aspects of the facility but also contributes to the global effort toward ethical and sustainable food systems.

Question Answer What are the key considerations for designing an efficient abattoir layout? Key considerations include ensuring smooth workflow to minimize cross-contamination, incorporating adequate space for slaughtering, processing, and waste management, complying with hygiene and safety standards, and providing proper ventilation and lighting to ensure worker safety and product quality. How can sustainable design principles be integrated into abattoir construction? Sustainable design can be integrated by using eco-friendly materials, implementing water and energy conservation systems, installing waste treatment and recycling facilities, and designing for natural ventilation and lighting to reduce environmental impact. What are the latest technological advancements in abattoir construction? Recent advancements include automation and robotic processing systems, advanced waste management solutions, real-time monitoring and control systems for hygiene and safety, and modular construction techniques for scalability and efficiency. How does proper abattoir design improve food safety and hygiene? Proper design ensures a logical flow that separates clean and dirty areas, facilitates easy cleaning and sanitation, reduces contamination risks, and incorporates proper drainage and waste disposal systems, all of which enhance food safety and hygiene standards. What are the regulatory standards to consider when constructing an abattoir? Regulatory standards include adherence to local and international food safety and hygiene regulations, veterinary and environmental laws, building codes, and standards set by agencies such as the World Organisation for Animal Health (OIE) and local health departments. How can modular construction benefit abattoir projects? Modular construction allows for faster build times, easier scalability, cost savings, and flexibility in design modifications, making it ideal for adapting to changing processing volumes and technological upgrades. What are the best practices for waste management in abattoir design? Best practices include designing dedicated waste collection and treatment systems, using biodegradable and recyclable materials, implementing effluent treatment plants, and planning for manure and blood by-product processing to

minimize environmental impact. How does the choice of materials impact the durability and hygiene of an abattoir? Selecting durable, non-porous, and corrosion-resistant materials such as stainless steel enhances hygiene by preventing bacterial buildup and facilitates easy cleaning, while also ensuring the longevity of the facility under rigorous operational conditions.

**Related keywords:** abattoir planning, slaughterhouse architecture, meat processing facility, sanitary design, abattoir engineering, facility layout, hygiene standards, waste management, building regulations, meat industry infrastructure

## charlotte and peter fiell

**Charlotte and Peter Fiell** are renowned figures in the world of design, architecture, and contemporary visual culture. Their collaborative work as authors, researchers, and curators has significantly influenced how we perceive design history and its impact on modern society. With a keen eye for detail and a passion for uncovering the stories behind iconic objects and movements, Charlotte and Peter Fiell have established themselves as authoritative voices in the field. This article delves into their backgrounds, contributions, notable publications, and their lasting influence on design scholarship.

## Who Are Charlotte and Peter Fiell?

### Background and Career Overview

Charlotte and Peter Fiell are British design historians and authors celebrated for their extensive work on design history and contemporary design trends. Their collaborative efforts have resulted in numerous influential publications that are widely used by students, professionals, and enthusiasts alike.

Charlotte Fiell's academic background is rooted in art and design history, which she has combined with her keen interest in the cultural aspects of design. Peter Fiell, on the other hand, is recognized for his expertise in design criticism and his ability to contextualize design within broader social and cultural frameworks.

Together, they have spent decades researching, writing, and curating exhibitions that highlight the evolution of design from the early modern period to the present day.

## Major Contributions to Design Literature

## Key Publications

The Fiells are perhaps best known for their comprehensive and visually engaging books that explore various facets of design. Some of their most influential publications include:

- **Design of the 20th Century** ? A definitive guide that chronicles the development of design over the last hundred years, covering everything from industrial design to graphic arts.
- **1000 Lights** ? An extensive survey of lighting design, showcasing innovations and iconic fixtures from around the world.
- **Furniture Design** ? An in-depth look at the evolution of furniture, highlighting key designers and movements that shaped modern interiors.
- **Design Culture: An Anthology** ? A collection of essays and case studies that examine the cultural significance of design across different eras and regions.

Their books are characterized by their rich visual content, combining high-quality photographs, detailed illustrations, and insightful analysis, making them invaluable resources for understanding the history and significance of design.

## Curatorial and Exhibition Work

Beyond their publications, Charlotte and Peter Fiell have curated numerous exhibitions that have traveled worldwide. These exhibitions often serve as visual narratives that bring their written work to life, engaging audiences with immersive experiences.

Some notable exhibitions include:

- Modern Masters: Design in the 20th Century ? Showcasing key works from influential designers.
- Lighting the Future ? Exploring innovations in lighting technology and design.
- Furniture of the 21st Century ? Highlighting contemporary trends and emerging designers.

Their curatorial work emphasizes the importance of storytelling in design and underscores the social, cultural, and technological factors that influence creative practices.

## Their Approach to Design History

### Interdisciplinary Perspective

Charlotte and Peter Fiell advocate for an interdisciplinary approach to understanding design. They believe that design cannot be studied in isolation but must be contextualized within cultural, political,

and technological frameworks.

This perspective allows their work to:

- Connect design movements with historical events.
- Analyze the societal impact of technological innovations.
- Explore the ways design reflects cultural identities.

## Visual Emphasis

A hallmark of their publications is the emphasis on visual content. They understand that design is a highly visual discipline, and their books are often praised for their stunning imagery that complements scholarly analysis.

This visual focus:

- Enhances reader engagement.
- Provides a comprehensive understanding of design objects.
- Inspires designers and enthusiasts alike.

## Influence and Legacy

### Educational Impact

Charlotte and Peter Fiell's work has become standard reading in design education worldwide. Their books are frequently cited in university courses on design history, industrial design, and visual culture.

Their clear explanations and rich visuals make complex subject matter accessible to students and newcomers to the field.

### Inspiring Contemporary Designers

Many modern designers cite the Fiells' publications as sources of inspiration. Their detailed case studies and historical insights help emerging designers appreciate the roots of their craft and the evolution of design principles.

### Promoting Design Awareness

Through their exhibitions and writings, the Fiells have helped raise public awareness about the importance of design in everyday life. They emphasize that good design is not only functional but also culturally meaningful and aesthetically compelling.

## Notable Awards and Recognitions

Over the years, Charlotte and Peter Fiell have received numerous accolades for their contributions to design scholarship and publishing, including:

- Design awards from major institutions.
- Recognition for their influence in curatorial practices.
- Honorary mentions for promoting design literacy worldwide.

## Conclusion

Charlotte and Peter Fiell are pivotal figures in the understanding and appreciation of design. Their work bridges scholarly research and popular engagement, making complex design histories accessible and compelling. Whether through their meticulously researched books, inspiring exhibitions, or educational initiatives, they continue to shape the discourse around design's role in culture and society. For anyone interested in the evolution of design or seeking to deepen their appreciation of creative innovation, exploring the work of Charlotte and Peter Fiell offers valuable insights and inspiration.

**Keywords:** Charlotte and Peter Fiell, design history, design books, design exhibitions, influential designers, contemporary design, visual culture, design education, industrial design, furniture design, lighting design

Charlotte and Peter Fiell are renowned names in the world of design, architecture, and contemporary culture. Their collaborative work as authors, curators, and commentators has significantly shaped how audiences engage with design history and innovation. This dynamic duo's influence extends across numerous publications, exhibitions, and educational initiatives, making them pivotal figures for anyone interested in the evolution of design and its cultural implications. In this guide, we'll explore their backgrounds, key contributions, notable publications, and the enduring impact they have had on the field of design.

### Who Are Charlotte and Peter Fiell?

Charlotte and Peter Fiell are a married couple with a shared passion for design. Their combined expertise spans decades, during which they have authored influential books, curated exhibitions, and contributed to scholarly discussions on design's role in society. Their work often blurs the lines

between academic analysis and accessible storytelling, making complex topics approachable for both specialists and general readers.

### Backgrounds and Expertise

- Charlotte Fiell: Charlotte has a background rooted in design history and cultural studies. Her focus often emphasizes contemporary design movements and their socio-cultural contexts.

- Peter Fiell: With a robust background in industrial design and architecture, Peter's insights frequently delve into design innovation, craftsmanship, and technological advancements.

Together, their complementary skills allow them to craft comprehensive narratives that contextualize design within broader historical, technological, and cultural frameworks.

### Major Contributions and Notable Works

#### Influential Publications

The Fiell couple has authored and edited numerous books that have become staples in the fields of design and architecture. Some of their most notable publications include:

- "1000 Chairs" (2002): An exhaustive survey of chair design, exploring its evolution from functional object to icon of style and artistic expression.

- "Design of the 20th Century" (1999): A comprehensive overview of the century's most influential designers, movements, and innovations.

- "The Story of Design" (2012): A richly illustrated narrative tracing the history of design from prehistory to the digital age.

- "Fashion Design": Exploring the trajectory of fashion as an integral aspect of cultural expression and innovation.

- "The FIELL Collection": A series highlighting iconic design pieces, offering insights into their

creation and significance.

### Curatorial and Exhibition Work

Beyond their writing, Charlotte and Peter Fiell have curated numerous exhibitions showcasing design history and contemporary innovation. Their curatorial approach often emphasizes storytelling, contextualizing objects within cultural and societal shifts.

### Educational Impact

Their work has been influential in academic settings, inspiring curricula, lectures, and seminars that introduce students and professionals alike to the richness of design history.

### The Fiell Approach to Design

The Fiell duo's methodology combines rigorous research with engaging storytelling. They aim to:

- Make Design Accessible: Simplify complex concepts without sacrificing depth, making design history approachable for a broad audience.
- Highlight Cultural Contexts: Emphasize how design reflects, influences, and responds to societal changes.
- Showcase Innovation: Celebrate the creative process behind iconic objects, emphasizing craftsmanship, technology, and artistic vision.
- Foster Appreciation for Craftsmanship: Recognize the skill and artistry involved in design, encouraging respect for both historical and contemporary designers.

### Key Themes in Their Work

- The Evolution of Design

Charlotte and Peter Fiell trace how design has evolved over centuries, influenced by technological advancements, cultural shifts, and economic factors. From early craftsmanship to mass production and digital design, they highlight pivotal moments and figures.

### - The Intersection of Art and Function

Their work often explores how functional objects become symbols of aesthetic movement, reflecting societal values and individual identity.

### - Sustainability and Future Trends

Recent writings emphasize the importance of sustainable design and innovation in addressing global challenges, positioning the Fiell couple as forward-thinking commentators.

### - Design as a Cultural Phenomenon

They argue that design is not merely about objects but is deeply intertwined with cultural narratives, politics, and social change.

### Influence and Legacy

Charlotte and Peter Fiell have played a crucial role in elevating the discourse around design, blending scholarly rigor with popular appeal. Their publications are widely used in academic courses, while their exhibitions and public talks inspire a broader appreciation for design's role in shaping human experience.

### Key Contributions to the Field

- Bridging Academic and Popular Audiences: Their work makes scholarly insights accessible, fostering a wider appreciation.

- Documenting Design History: Their comprehensive catalogs serve as essential references.

- Encouraging Critical Engagement: They challenge audiences to consider design's impact on society and the environment.

### Conclusion: The Enduring Impact of Charlotte and Peter Fiell

In sum, Charlotte and Peter Fiell have established themselves as influential voices in the study and celebration of design. Their collaborative efforts have produced a body of work that is both

academically rigorous and broadly accessible, shaping how we understand the history, present, and future of design. Whether through their books, exhibitions, or lectures, they continue to inspire new generations of designers, historians, and enthusiasts to appreciate the artistry, innovation, and cultural significance of design objects and movements.

Their legacy underscores the idea that design is not just about aesthetics but a vital part of human culture?an ongoing dialogue between function, form, and society. As the world faces new challenges and opportunities, the insights and enthusiasm of Charlotte and Peter Fiell remain vital sources of inspiration and knowledge in the ever-evolving landscape of design.

**Question** Who are Charlotte and Peter Fiell in the design world? Charlotte and Peter Fiell are renowned design historians, authors, and curators known for their influential books and contributions to design education and appreciation. What are some notable works by Charlotte and Peter Fiell? Their notable works include 'Design of the 20th Century', 'Furniture Design', and 'The Story of Graphic Design', which are widely regarded as essential references in the field. How have Charlotte and Peter Fiell influenced design history? Through their comprehensive publications and exhibitions, they have significantly shaped the understanding and appreciation of modern and contemporary design worldwide. Are Charlotte and Peter Fiell involved in any design exhibitions? Yes, they have curated numerous exhibitions on design topics, showcasing their expertise and promoting design awareness in museums and galleries globally. What is the focus of Charlotte and Peter Fiell's writing? Their writing primarily focuses on the history, evolution, and cultural impact of design, covering areas like furniture, graphic design, and industrial design. Have Charlotte and Peter Fiell received any awards for their work? Yes, they have received several awards and honors recognizing their contributions to design scholarship and publishing. Are Charlotte and Peter Fiell involved in teaching or academic work? While primarily known as authors and curators, they have also contributed to academic programs and lectures related to design history. Where can I find the works of Charlotte and Peter Fiell? Their books are available in major bookstores, online retailers, and libraries, and their exhibitions have been held at prominent museums worldwide. What impact have Charlotte and Peter Fiell had on design education? They have influenced design education by providing comprehensive resources and inspiring new generations of designers and historians. Are Charlotte and Peter Fiell still active in the design community? As of the latest information, they continue to contribute through writing, curating, and participating in design discussions and events.

**Related keywords:** design, architecture, interior design, furniture, lighting, visual inspiration, design authors, modern design, Scandinavian design, design books

**Read the full article online:** [charlotte and peter fiell](#)